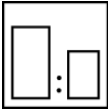


UD429 Uni Binder

APPLICATION DATA



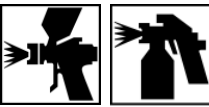
Mixing Ratio

: 100:50:50 (MI Coating : UD429 Uni Binder : UT699 Uni Thinner). Do not add Hardener.



Application viscosity
DINCUP 4mm/20°C

: Airspray (sec) : 17-18
 Pressure tank (sec) : -
 Airless (sec) : -
 -



Gravity feed
Suction feed
Pressure tank
Airless
HVLP / LVLP
HE

Nozzle diameter (mm)

1,3-1,5
 -
 -
 -
 -
 -

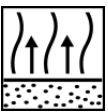
Spraying pressure (bar)

3,0-3,5
 -
 -
 -
 See Info Manufacturer
 See Info Manufacturer



Spray coats / Layer thickness
(µm)

: 2-3 / 50-60



Flash-off (min)

: 10



Drying time (min)

20°C : 2h-2½h
60°C Obj. : 15-25



Potlife (min)

20°C : -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

UD429 Uni Binder**PRODUCT INFO**

- Area of application** : Spraycans.
- Chemical base** : Special acrylic resins.
- General qualities** : Uni Binder UD429 is an additive to convert Valspar MI Coating or Uni Varnish UV899 into a 1K finish.
- Auxiliary materials** : UV899 Uni Varnish, UT699 Uni Thinner, Valspar MI Coating

Physical properties	Specific gravity (kg/l)	: 0.977
	Flash point	: Closed cup: 47°C (116.6°F)
	Vol.% solids	: 40
	Economy	: 9 m ² /L/50 µm
	Gloss	: High gloss
	Colour	: Clear.

- Substrates** : Old coatings or bare metal with suitable primer. See info Valspar MI Coating, Uni Varnish UV899.
- Undercoats** : See Info Valspar MI Coating or Uni Varnish UV899
- Finishing materials** : See Info Valspar MI Coating or Uni Varnish UV899
- Cleaning the equipment** : UD459 Uni Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

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