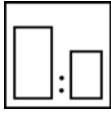


8-149 HS Tinting Surfacer (Sanding)

8-149 HS Tinting Surfacer (Non-sanding)

8-149 HS Tinting Surfacer (Sanding)

APPLICATION DATA



Mixing Ratio

: 3:1 with Series 2000. Mix thoroughly. Then add 3:1 2K or MS Hardener + 0-10% Uni Thinner.



Application viscosity
DINCUP 4mm/20°C

: Airspray (sec) : 20-22
 Pressure tank (sec) : -
 Airless (sec) : -
 -



Gravity feed
Suction feed
Pressure tank
Airless
HVLP
HE

Nozzle diameter (mm)

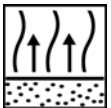
Spraying pressure (bar)

1,3-1,8	3,0-3,5
1,4-1,8	3,0-3,5
-	-
-	-
1,3-1,8	See Info Manufacturer
1,3-1,8	See Info Manufacturer



Spray coats / Layer thickness
(µm)

: 1-3 / 60-180



Flash-off (min)

20°C : 5-10



Drying time (min)

20°C : 16h
60°C Obj. : 20-30



Potlife (min)

20°C : 30

8-149 HS Tinting Surfacer (Sanding)



PRODUCT INFO

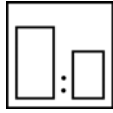
- Area of application** : Passenger cars. Suitable for repairs and new construction.
- Chemical base** : 2-Component hydroxy acrylic resins.
- General qualities** : The Tinting Surfacer HS is a tintable 2- component Surfacer, easy to spray as a surfacer or as a sealer.
- Auxiliary materials** : Series 2000, 1-204, 47-30/47-40/47-50/47-60, 47-35/47-55/47-65, 47-39, 1-141/1-151/1-161

Physical properties	Specific gravity (kg/l)	: 1.678
	Flash point	: Closed cup: 27°C (80.6°F)
	Vol.% solids	: 49
	Economy	: 8 m ² /L/60 µm
	Gloss	:
	Colour	: Not available.

- Substrates** : OEM finishes, old paint, wash primers, epoxy primer, bodyfillers.
- Undercoats** : Washprimer, Epoxy primers for bare metals, plastic primer for plastics.
- Finishing materials** : All De Beer finishes.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

8-149 HS Tinting Surfacer (Non-sanding)

APPLICATION DATA



Mixing Ratio

: 1:1 with Series 2000 or MS Clear Coat 1-204. Mix thoroughly. Then add 3:1 2K or MS Hardener + 0-20% Uni Thinner.



Application viscosity
DINCUP 4mm/20°C

: Airspray (sec) : 16-17
 Pressure tank (sec) : -
 Airless (sec) : -



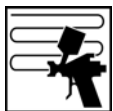
Gravity feed
Suction feed
Pressure tank
Airless
HVLP
HE

Nozzle diameter (mm)

1,3-1,5
 1,4-1,6
 -
 -
 1,3-1,5
 -

Spraying pressure (bar)

3,0-3,5
 3,0-3,5
 -
 -
 See Info Manufacturer
 See Info Manufacturer



Spray coats / Layer thickness
(µm)

: 1 / 20-25



Flash-off (min)

20°C : 15-20



Drying time (min)

20°C : -
60°C Obj. : -



Potlife (min)

20°C : 30

8-149 HS Tinting Surfacer (Non-sanding)



PRODUCT INFO

- Area of application** : Passenger cars. Suitable for repairs and new construction.
- Chemical base** : 2-Component hydroxy acrylic resins.
- General qualities** : The Tinting Surfacer HS is a tintable 2- component Surfacer, easy to spray as a surfacer or as a sealer.
- Auxiliary materials** : Series 2000, 1-204, 47-50/47-60, 47-55/47-65, 47-39, 1-141/1-151/1-161

Physical properties	Specific gravity (kg/l)	: 1.678
	Flash point	: Closed cup: 27°C (80.6°F)
	Vol.% solids	: 49
	Economy	: 10 m ² /L50 µm
	Gloss	:
	Colour	: Not available.

- Substrates** : OEM finishes, old paint, wash primers, epoxy primer, bodyfillers.
- Undercoats** : Washprimer, Epoxy primers for bare metals, plastic primer for plastics.
- Finishing materials** : All De Beer finishes.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).