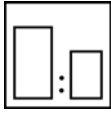


47-39 2K Elastic

APPLICATION DATA



Mixing Ratio

: Add 5-30 % vol. 2K Elastic to 2K products when applied on a flexible, or semi-flexible substrate. The amount of adding is related to the substrate. The more flexible the substrate, the more 2K Elastic must be added.



Application viscosity DINCUP 4mm/20°C

: Airspray (sec) : -
 Pressure tank (sec) : -
 Airless (sec) : -



Gravity feed
 Suction feed
 Pressure tank
 Airless
 HVLP / LVLP
 HE

Nozzle diameter (mm)

Spraying pressure (bar)

-
 -
 -
 -
 -
 -
 See Info Manufacturer
 See Info Manufacturer



Spray coats / Layer thickness (µm)

: - / -



Flash-off (min)

20°C : -



Drying time (min)

20°C : -
 60°C Obj. : -



Potlife (min)

20°C : -

47-39 2K Elastic



PRODUCT INFO

- Area of application** : 2K Elastic is an additive which enables the use of the Series 2000/3000 HS420, MS/HS/HS420 Clear Coat and 2-pack Primers on (semi)-flexible plastics.
- Chemical base** : Special polymers.
- General qualities** : 2K Elastic is an elastifying agent.
- Auxiliary materials** : Series 2000, Series 3000 (on plastics: first apply 30-746), 8-145, 8-149, 1-104, 1-204, 8-104, 8-204, 8-214

Physical properties	Specific gravity (kg/l)	: 1.006
	Flash point	: Closed cup: 27°C (80.6°F)
	Vol.% solids	: 65
	Economy	: -
	Gloss	:
	Colour	: Clear.

- Substrates** : In combination with suitable primer and/or 2-pack finish, on semi-flexible substrates.
- Undercoats** : 1-60, 8-145 with 47-39, 8-149 with 47-39, 30-746
- Finishing materials** : -
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).