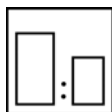


## UD469 Uni Coating Additive

### APPLICATION DATA



**Mixing Ratio** : 1 :1 / 3 :1 (MI Coating: Uni Coating Additive : Uni Activator)



**Application viscosity** : Airspray (sec) : -  
**DINCUP 4mm/20°C** : Pressure tank (sec) : -  
 : Airless (sec) : -

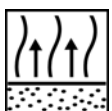
If necessary thin with Uni Thinner



	<u>Nozzle diameter (mm)</u>	<u>Spraying pressure (bar)</u>
Gravity feed	2,0-2,5	3,0-5,0
Suction feed	-	-
Pressure tank	2,2-2,5	3,0-5,0
Airless	0.015"/40°	160-200
HVLP	-	See Info Manufacturer
HE	-	See Info Manufacturer



**Spray coats / Layer thickness (µm)** : 1-2 / 75-150



**Flash-off (min)** : 20°C : 10-15



**Drying time (min)** : 20°C : 8h  
 : 60°C Obj. : -



**Potlife (min)** : 20°C : 6h

**UD469 Uni Coating Additive**



**PRODUCT INFO**

- Area of application** : In Valspar MI Coating on containers, steel constructions, chassis, machinery, other Industrial applications.
- Chemical base** : Polyester resins and thixotropic agents.
- General qualities** : Uni Coating Additive UD469 is an additive to convert Valspar MI Coating into a high build coating with excellent protective properties and high resistance to chemicals.
- Auxiliary materials** : Valspar MI Coating, UA998 Uni Activator F/ UA999 Uni Activator S, UT699 Uni Thinner

<b>Physical properties</b>	<b>Specific gravity (kg/l)</b>	: 1.235
	<b>Flash point</b>	: Closed cup: 8.5°C (47.3°F)
	<b>Vol.% solids</b>	: 50
	<b>Economy</b>	: -
	<b>Gloss</b>	: Satin gloss
	<b>Colour</b>	: Transparent Grey.

- Substrates** : Combined with suitable Valspar Uni Primer/ Filler on: steel, old coatings and polyester substrates.
- Undercoats** : UP799 Uni Filler
- Finishing materials** : Non applicable.
- Cleaning the equipment** : Gun Cleaner
- Storage life (years)** : min. 2  
 (Under normal storage conditions and unopened tins).