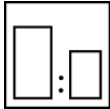
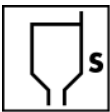


VALSPAR IC Special Inks

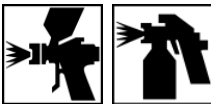
APPLICATION DATA



Mixing Ratio : Depends on formula.



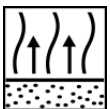
Application viscosity : Airspray (sec) : -
DINCUP 4mm/20°C : Pressure tank (sec) : -
 : Airless (sec) : -
 -



| | <u>Nozzle diameter (mm)</u> | <u>Spraying pressure (bar)</u> |
|---------------|-----------------------------|--------------------------------|
| Gravity feed | - | - |
| Suction feed | - | - |
| Pressure tank | - | - |
| Airless | - | - |
| HVLP / LVLP | - | See Info Manufacturer |
| HE | - | See Info Manufacturer |



Spray coats / Layer thickness (µm) : - / -



Flash-off (min) : -



Drying time (min) 20°C : -
 60°C Obj. : -



Potlife (min) 20°C : -

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.

VALSPAR IC Special Inks



PRODUCT INFO

- Area of application** : For Industrial applications and motorbikes. An additive for (mixing colours in) Valspar IC Coating in order to make special colours.
- Chemical base** : Solvents and special ink-concentrates.
- General qualities** : Strong concentrated ink-solution in different colours. The Valspar Special Inks acts as a thinner, it is not necessary to dilute the Valspar IC Coating with 90%. The percentage of thinner that needs to be added, depends upon the percentage of IC Special Ink being used. If for instance 20% Special Ink is added in the formulation, then the mixture only has to be diluted with 50%. Application viscosity is 17 sec./Din cup 4/20°C (if necessary thin with Uni Thinner UT699). Ready made Valspar IC Coating only storage in plastic paintcups.
- Auxiliary materials** : Valspar IC Coating, UA998Uni Activator F/ UA999 Uni Activator S, UT699 Uni Thinner, UV889 Uni Varnish HS/ UV899 Uni Varnish

| | | |
|----------------------------|--------------------------------|-------------------------------|
| Physical properties | Specific gravity (kg/l) | : 0.918 to 0.928 |
| | Flash point | : Closed cup: 33.5°C (92.3°F) |
| | Vol.% solids | : 5 |
| | Economy | : 15 m ² /L/20 µm |
| | Gloss | : |
| | Colour | : Not available. |

- Substrates** : See info Valspar IC Coating
- Undercoats** : See info Valspar IC Coating
- Finishing materials** : See info Valspar IC Coating
- Cleaning the equipment** : UD459 Uni Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).

The technical data in these publications are based on our present knowledge and give you an idea of the various applications without obligations.