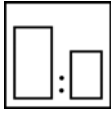


1-60 1K Plastic Primer

APPLICATION DATA



Mixing Ratio : Non applicable.



Application viscosity : Airspray (sec) : -
DINCUP 4mm/20°C : Pressure tank (sec) : -
 : Airless (sec) : -

Ready for use. Don't add Thinner.



	<u>Nozzle diameter (mm)</u>	<u>Spraying pressure (bar)</u>
Gravity feed	1,2-1,4	3,0-4,0
Suction feed	1,4-1,6	3,0-4,0
Pressure tank	-	-
Airless	-	-
HVLP / LVLP	1,3	See Info Manufacturer
HE	-	See Info Manufacturer



Spray coats / Layer thickness (µm) : 1 / 5



Flash-off (min) : -



Drying time (min) : 20°C : 20-2h
 : 60°C Obj. : -



Potlife (min) : 20°C : -

1-60 1K Plastic Primer



PRODUCT INFO

- Area of application** : For plastic parts used in the motor vehicle industry.
- Chemical base** : Special resins.
- General qualities** : An adhesive primer on most plastics. Do not use over Polyethylen or Polystrene.
- Auxiliary materials** : -

Physical properties	Specific gravity (kg/l)	: 0.876
	Flash point	: Closed cup: 24°C (75.2°F)
	Vol.% solids	: 4
	Economy	: 8 m ² /L/5 µm
	Gloss	: Matt
	Colour	: Clear.

- Substrates** : Suitable for plastic substrates such as: PP Polypropylene (test Always), ABS Acrylonitrile Butadiene Styrene, PA Polyamide (nylon), EPDM Ethylene Propylene Diene Mixed Polymer, PUR Polyurethane.
- Undercoats** : -
- Finishing materials** : All our finishes. If necessary in combination with 10-30% 2K Flexing Agent (never add 2K Flexing Agent to Serie 500).As described in preparation system.
- Cleaning the equipment** : 1-051 Gun Cleaner
- Storage life (years)** : min. 2
(Under normal storage conditions and unopened tins).