



Quick Reference

		Systems 1 & 2		Systems 3 & 4		System 5	HARDENERS	RATIO	SUBSTRATE
		CONVENTIONAL		VOC - COMPLIANT		SYNTHETIC			
		Car reparation	Fleet	Car reparation	Fleet	Industrial - Agriculture			
1. Colour check		ICRIS	ICRIS	ICRIS	ICRIS	ICRIS			
2. Degreasing	General	1-951	1-951	1-951	1-951		ready to use	ready to use	all
	Waterborne			9-851	9-851		ready to use	ready to use	for use with Series 900
	Antistatic	1-851	1-851	1-851	1-851		ready to use	ready to use	Plastics
3. Preperation		Putties	1-900 - 1-980				included	100 to 2	Bare metal
4. Primers	Washprimer	1-15		1-15			1-10	1 to 1	Bare metal
	Washprimer CH		1-17		1-17		1-12	1 to 1	aluminium, bare metal, galvanised
	Epoxy primer		1-75		1-75		1-70	2 to 1	Stainless steel, bare metal, galvanised
	Plastic Primer	1-60	1-60	1-60	1-60		ready to use	ready to use	Plastics, ABS,PC,PA,EPDM,PUR (on PP test !)
5. Fillers / Surfacer	HS Surfacer	8-145	8-145	8-145			47-30 - 47-60	3 to 1	Old paint layers, 2K Primers and Washprimers
	HS Tinting	8-149					47-30 - 47-60	3 to 1, 3 to 1	Old paint layers, 2K Primers and Washprimers
	Non Sanding	1-746	1-746				47-50 - 47-60	4 to 1 : 1	Old paint layers, 2K Primers and Washprimers
	HS Non Sanding			30-746	30-746		83-850	4 to 1 : 1	Old paint layers, 2K Primers and Washprimers
6. Top Coats	Series 200					Serie 200	23-50	max. 25%	Old paintlayers, de Beer 2K Primers
	Series 400	Serie 400					47-30 - 47-60	2 to 1	Old paintlayers, de Beer 2K Primers
	Series 700		Serie 700				47-30 - 47-60	2 to 1	Old paintlayers, de Beer 2K Primers
	Series 3000				serie 3000		83-820 - 83-850	5 to 3	Old paintlayers, de Beer 2K Primers
	Series 500	Serie 500	Serie 500		Serie 500 (spec.)		n.a.	1 to 1 with 1-151	Old paintlayers, de Beer 2K Primers
	Series 900			Serie 900	Serie 900		n.a.	according to formula	Old paintlayers, de Beer 2K Primers
7. Clear coats	MS Clear	1-104	1-104				47-35 - 47-65	2 to 1	Old paint layers, Series 500, -400, -700
	HS Clear	8-104	8-104	8-104	8-104		8-130 - 8-150	2 to 1	Old paintlayers, Series 500, -, -900

Note: This is a short version of our Technical info. More and complete Technical info can be found on ICRIS



		Systems 1 & 2		Systems 3 & 4		System 5	VISCOSITY	DRYING TIMES	REMARKS
		CONVENTIONAL		VOC - COMPLIANT		SYNTHETIC			
		Car reparation	Fleet	Car reparation	Fleet	Industrial - Agriculture	(Din -Cup 4 / 20C.)	(60 degrees object)	See ICRIS or T.I. for complete and latest information
1. Colour check									
2. Degreasing	General	1-951	1-951	1-951	1-951	1-951			See ICRIS or T.I. for complete and latest information
	Waterborne			9-851	9-851				See ICRIS or T.I. for complete and latest information
	Antistatic	1-851	1-851	1-851	1-851				See ICRIS or T.I. for complete and latest information
3. Preperation	Putties	1-900 - 1-980						10 min.	See ICRIS or T.I. for complete and latest information
4. Primers	Washprimer	1-15		1-15		1-15	18-20 sec	15 min. flashoff	See ICRIS or T.I. for complete and latest information
	Washprimer CH		1-17		1-17	1-17	18-20 sec	30 min flashoff	See ICRIS or T.I. for complete and latest information
	Epoxy primer		1-75		1-75		25 sec / 15-17 sec	60 min.	See ICRIS or T.I. for complete and latest information
	Plastic Primer	1-60	1-60	1-60	1-60			20 min flashoff	See ICRIS or T.I. for complete and latest information
5. Fillers / Surfacer	HS Surfacer	8-145	8-145	8-145			18 - 22 sec	30 min.	See ICRIS or T.I. for complete and latest information
	HS Tinting	8-149					18 -20 sec	30 min.	See ICRIS or T.I. for complete and latest information
	Non Sanding	1-746	1-746				15-17 sec	30 min flashoff	See ICRIS or T.I. for complete and latest information
	HS Non Sanding			30-746	30-746		16 sec	30 min. flashoff	See ICRIS or T.I. for complete and latest information
6. Top Coats	Series 200					Serie 200	18-20 sec.	30 - 60 min.	See ICRIS or T.I. for complete and latest information
	Series 400	Serie 400					18 sec	30 min.	See ICRIS or T.I. for complete and latest information
	Series 700		Serie 700				18 - 20 sec	45 min.	See ICRIS or T.I. for complete and latest information
	Series 3000				serie 3000		18-20 sec	45 min.	See ICRIS or T.I. for complete and latest information
	Series 500	Serie 500	Serie 500		Serie 500 (spec.)		15 - 17 sec	20 min flashoff	See ICRIS or T.I. for complete and latest information
	Series 900			Serie 900	Serie 900		n.v.t.	Venturi: 8 min.	See ICRIS or T.I. for complete and latest information
7. Clear coats	MS Clear	1-104	1-104				47-35 - 47-65	30 min	See ICRIS or T.I. for complete and latest information
	HS Clear	8-104	8-104	8-104	8-104		8-130 - 8-160	40 min.	See ICRIS or T.I. for complete and latest information

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